



**Bio-based construction materials for
Finnish infrastructure development.
-Evidence, Opportunities & Challenges.**

A?

**Aalto University
School of Engineering**

Contents

- ❑ Introduction to BIOM-MCE lab at Aalto
- ❑ Overview of bio-inspired engineering in built environment
- ❑ “Resourced” dead materials –Biochar, Carbon Nanotubes, MCC and Fatty acids
- ❑ Scope of Bio-based materials in the Finnish context
- ❑ Evidences in BIOM-MCE lab for bio-based materials using recycled materials
- ❑ Opportunities and Challenges
- ❑ Question and Answers



Bio-based Minerals and Materials in Civil and Environmental Engineering (BIOM-MCE) group



Team Leadership and Track Record



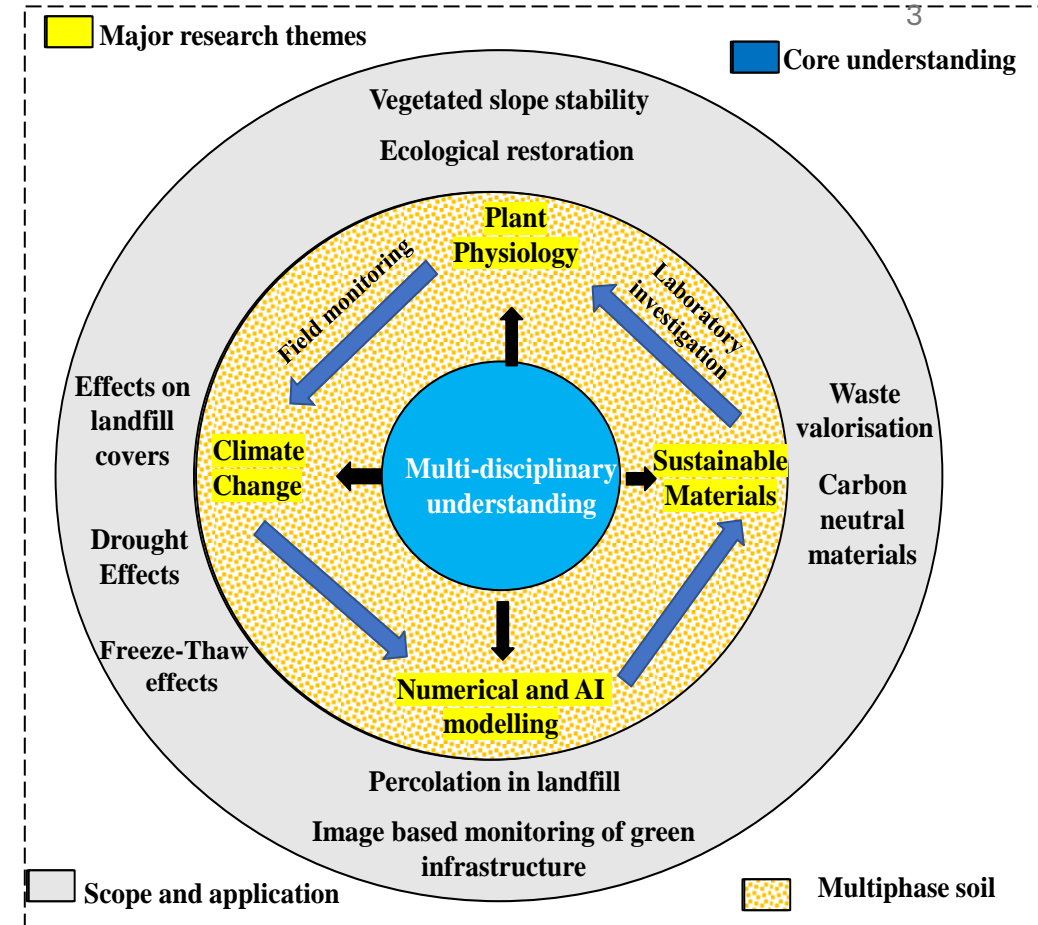
- **Assistant Professor** in Civil Engineering (2023-Present) Aalto University.
- **PhD in Civil and Environmental Engineering** (2019) from Indian Institute of Technology Guwahati, IITG
- Post-Doctoral Researcher (2019-2021) at **Hong Kong University of Science and Technology**, HKUST, Hong Kong.
- Post-Doctoral Researcher (2021-2023) at **University of Illinois at Urbana Champaign**, UIUC, USA.
- 60+ SCI indexed journals, H-index: 28
- <https://scholar.google.co.in/citations?user=ajlJZ4wAAAAJ&hl=en>

New team formed at A!



- **3 Post-Doc** (Mohamad Hanafi, Anoosheh Iranavanian, Bhaskar Das).
- **2 PhD students** (Elis Kivi, Soumya Roy) at School of Engineering.
- **5 Master Student Supervision** (Enni-Maria Peltola, Otso Laurila, Istiak Nur, Udesch Kahanda, Berket Aktas)
- **3 Graduate level Research Interns.**
- **Research Team Nationality:** India, Finland, United States, France, Pakistan, Sri Lanka, China, Lebanon, Bangladesh, Cyprus, Turkey
- **Current research areas:** CO₂ sequestration in construction materials, Bio-polymer and biochar amended materials, Electroosmosis remediation, Frost effects on materials

Research Philosophy



Experimental (70%)

Field monitoring (20%) Numerical modelling (10%)

The Living?

- Vegetation (Mechanical, surficial and Transpiration features)
- Microbial Induced Calcite Precipitation
- Enzyme induced Calcite Precipitation



The Dead?

- Bio-fibers for soil/cementitious materials
- Timber structures
- Bio-polymers for stabilization
- Rubber based composites



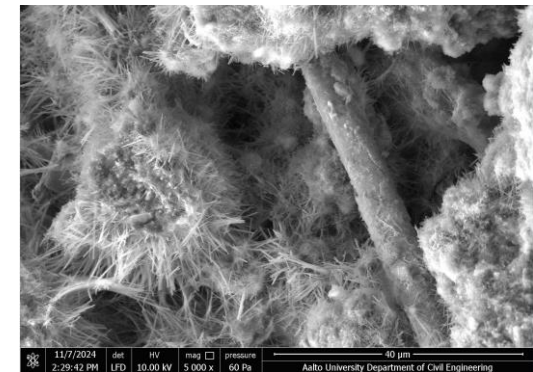
The Inspired?

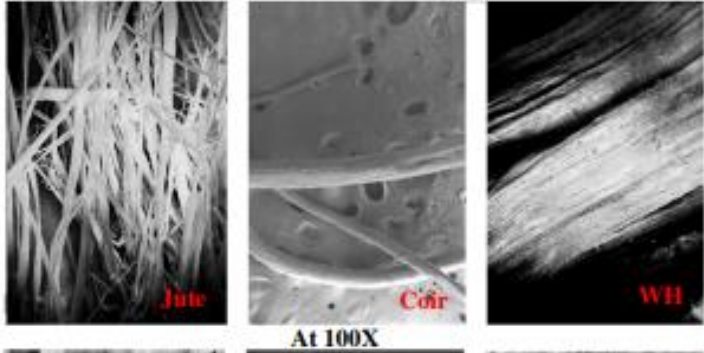
- Snake inspired components
- Anchorage piles by Mussels
- Water Repellency by biological surfaces
- Genetic/AI programming



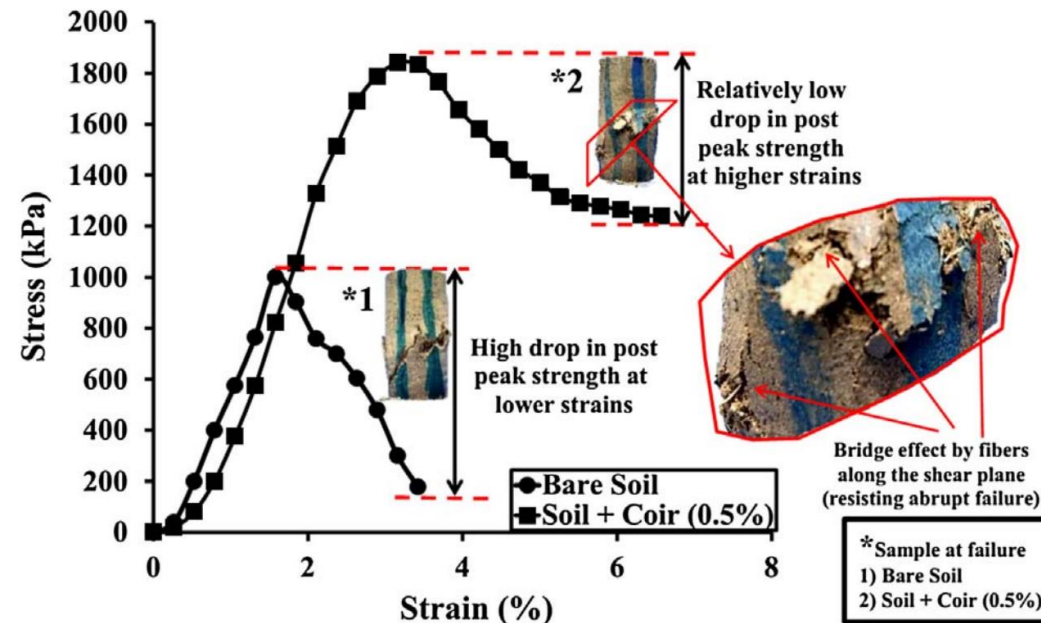
The "Resourced" Dead?

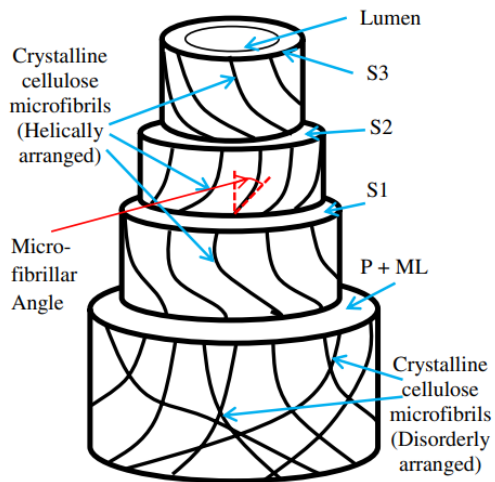
- Bio-char from pyrolysis of organic waste
- Carbon nano tubes from organic waste
- Cellulose/Lignin fibers from packaging industry
- Fatty acids from pyrolysis and petroleum by-products



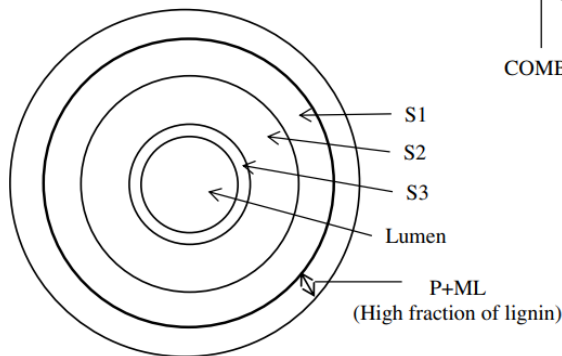


- Utilized lignocellulose based biofibers for rammed earth composites leads to higher strengths and increased ductility.
- Performance of fibers are based on relative distribution of bio-polymers.
- Fibers can be modified further for increasing lifespan.

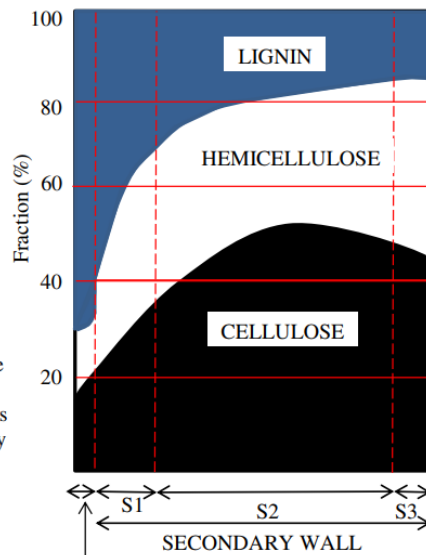




(a)



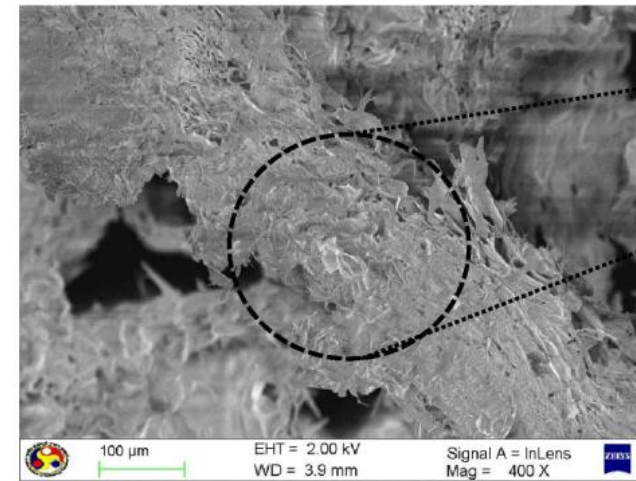
(c)



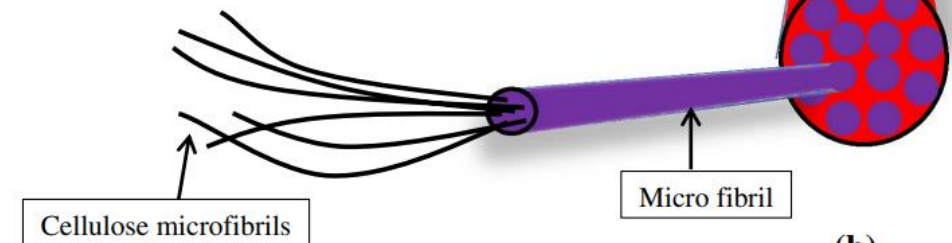
(b)

COMBINED MIDDLE LAMELLA

(S1-S3) – Secondary Wall
P – Primary Wall
ML- Middle Lamella

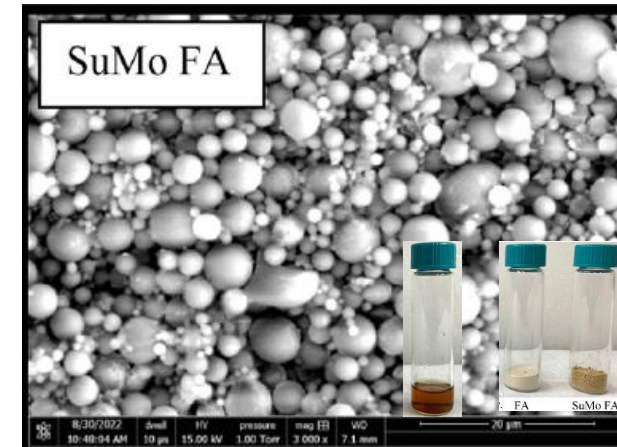
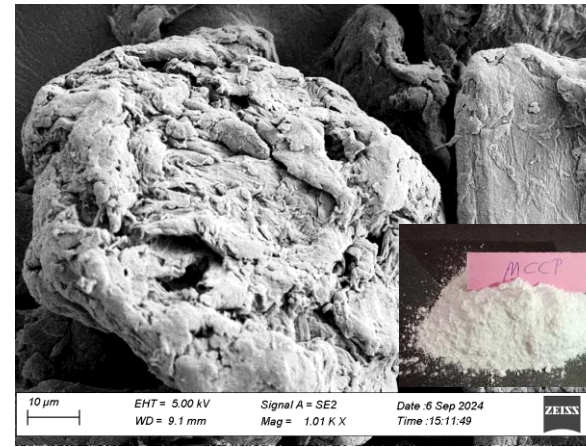
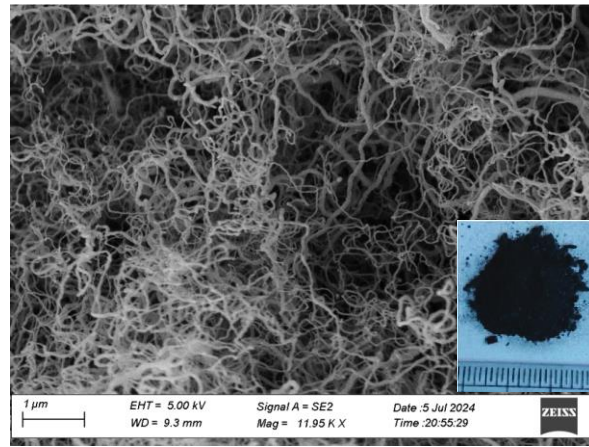
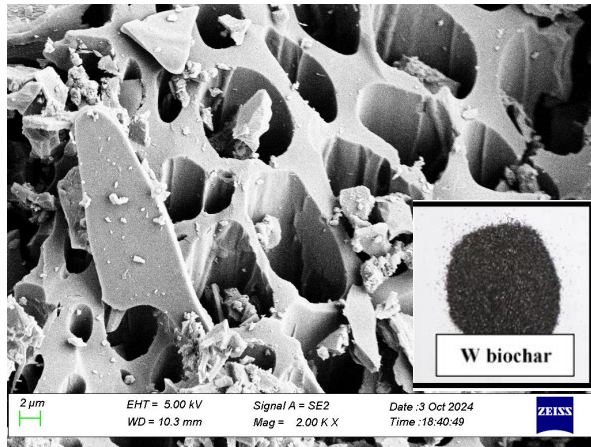


(a)



(b)

- Cellulose, hemicellulose and lignin are bio-polymeric fractions that make most organic waste.
- Each fraction has specific properties and are intricately placed by nature for its functioning.
- Their unique biopolymer arrangement can be manipulated to develop multifunctional materials-biochar, fibers, etc.

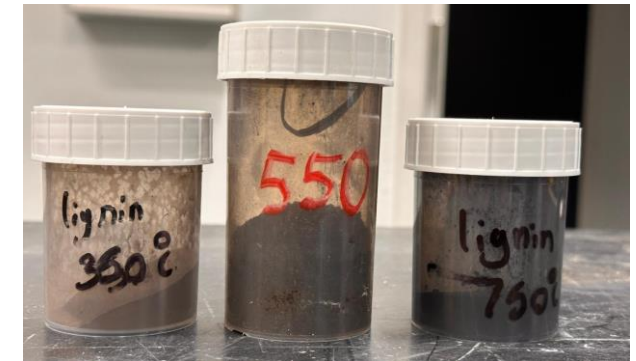
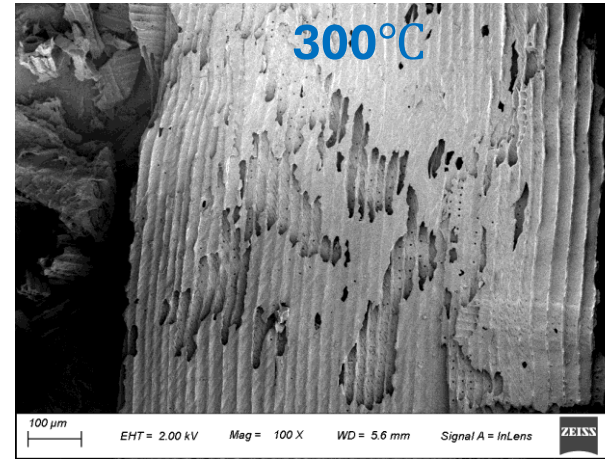
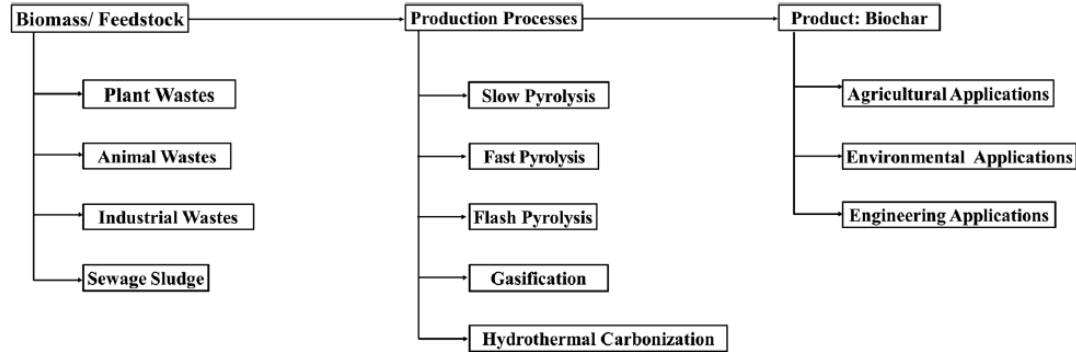


- **Biochar**-carbonaceous material with high porosity, surface functionality and polar behavior.
- Produced through pyrolysis of organic waste.
- Explored primarily for agricultural and environmental applications.

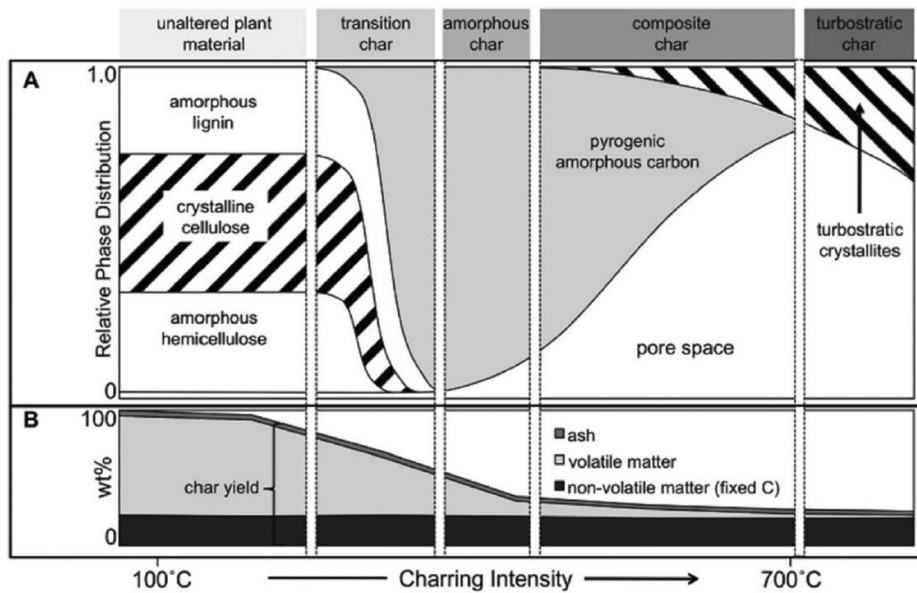
- **Carbon nanotubes** have similar properties to biochar with relatively higher porosity
- Produced through pyrolysis of organic gases.
- Explored primarily for electronics and polymers.

- **Micro-crystalline cellulose** from pulp industry.
- Mechanical and chemical treatment of cellulose rich waste.
- Explored primarily for pharma-medicine industry.

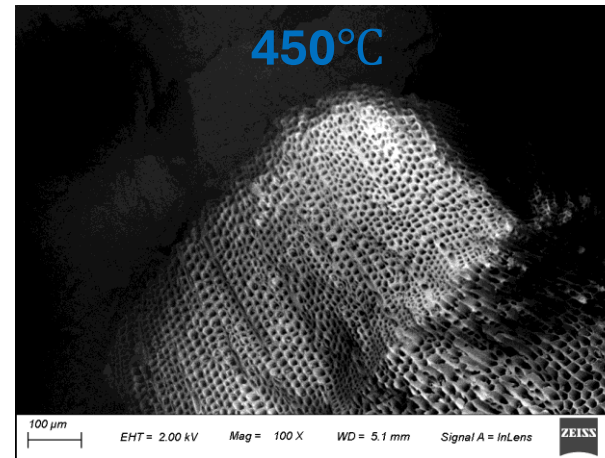
- **Fatty acids** can be used for developing polymers and use as coating.
- Produced through pyrolysis of organic waste.
- Explored primarily for chemical industry applications.



Biochar developed at different conditions from waste lignin

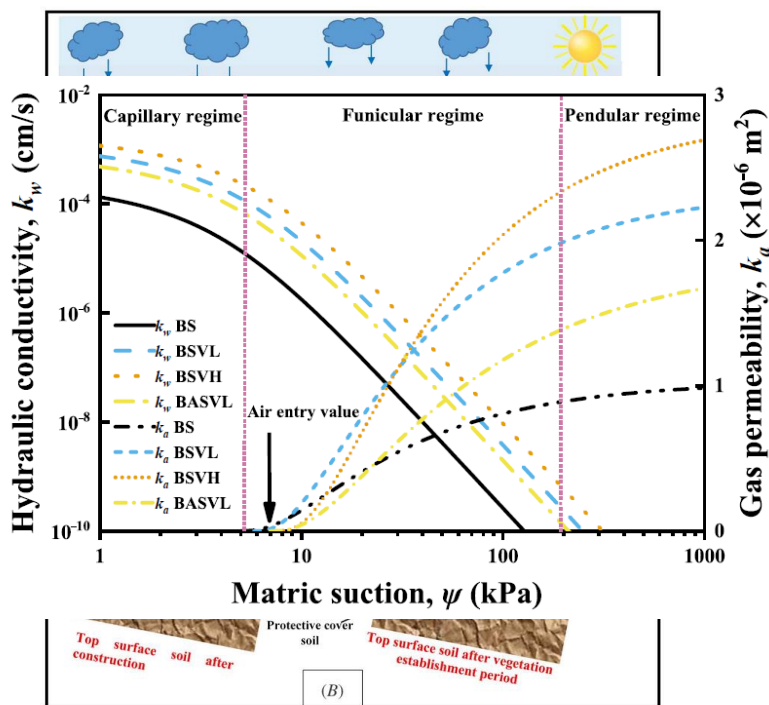


Schematic image of phase changes in biochar (Wani et al., 2021)



Transition of surface morphology in biochar with temperature

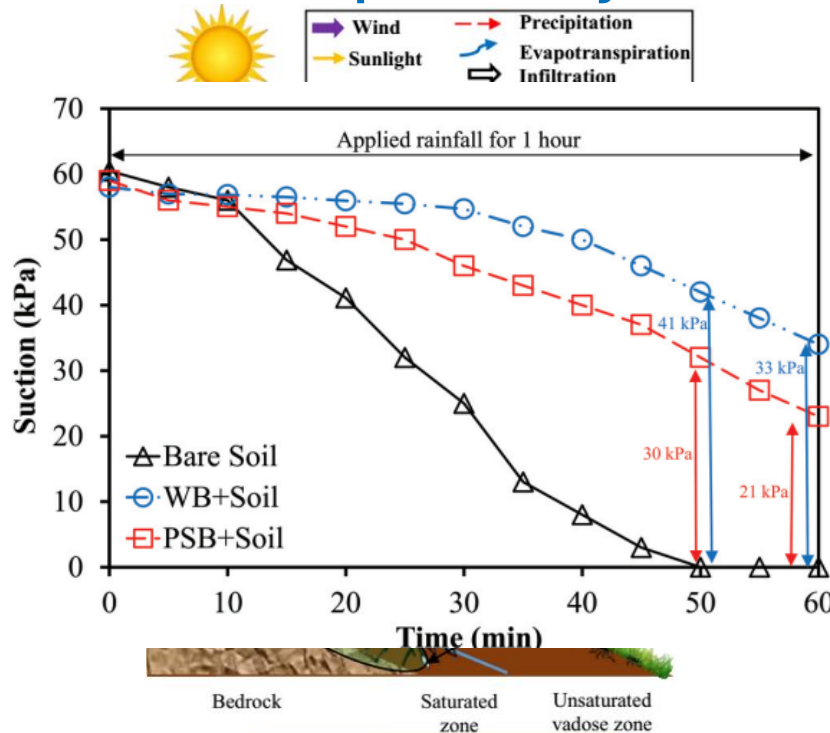
MSW landfill cover



- Biochar based hydraulic and gas barriers in landfill covers were designed.
- They provide both ecological, environmental and geotechnical benefits to the final cover layers.

Source: Huang et al (2024)
<https://doi.org/10.1016/j.geoderma.2024.116882>

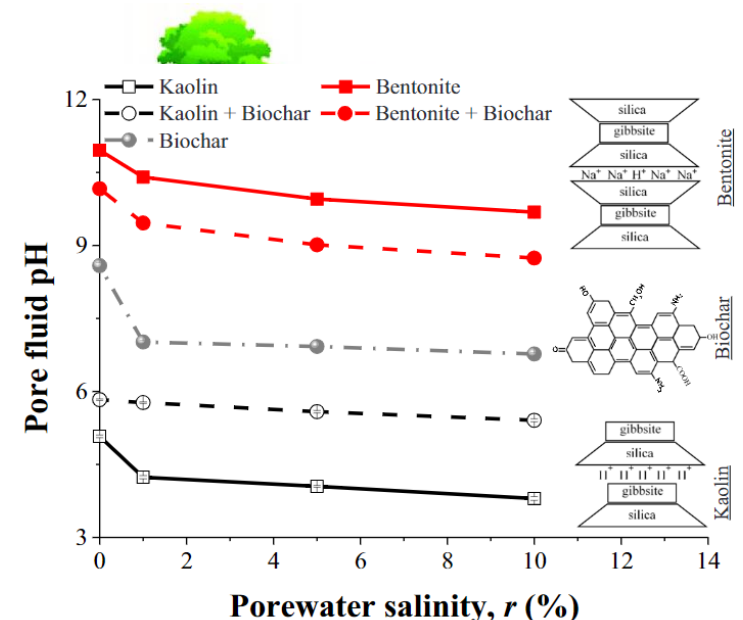
Green slope stability



- Biochar amended surface layers is used to develop green slopes.
- Provides higher suction due to evapotranspiration effects. Thus, efficient for slope protection and infiltration measures during heavy rainfall.

Source: Ng et al (2022)
<https://doi.org/10.1139/cgj-2020-0666>

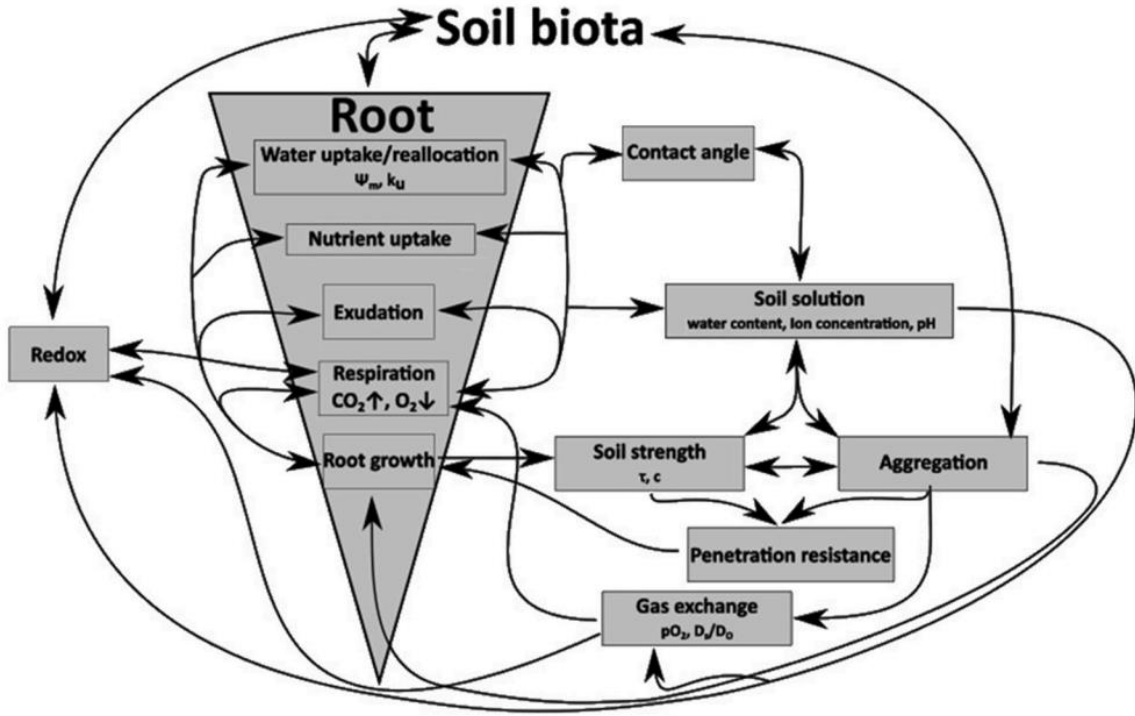
Hazardous Waste Containment



- Provides adequate sorption against contaminants.
- Improves rheological and mechanical advantage to clay barriers.

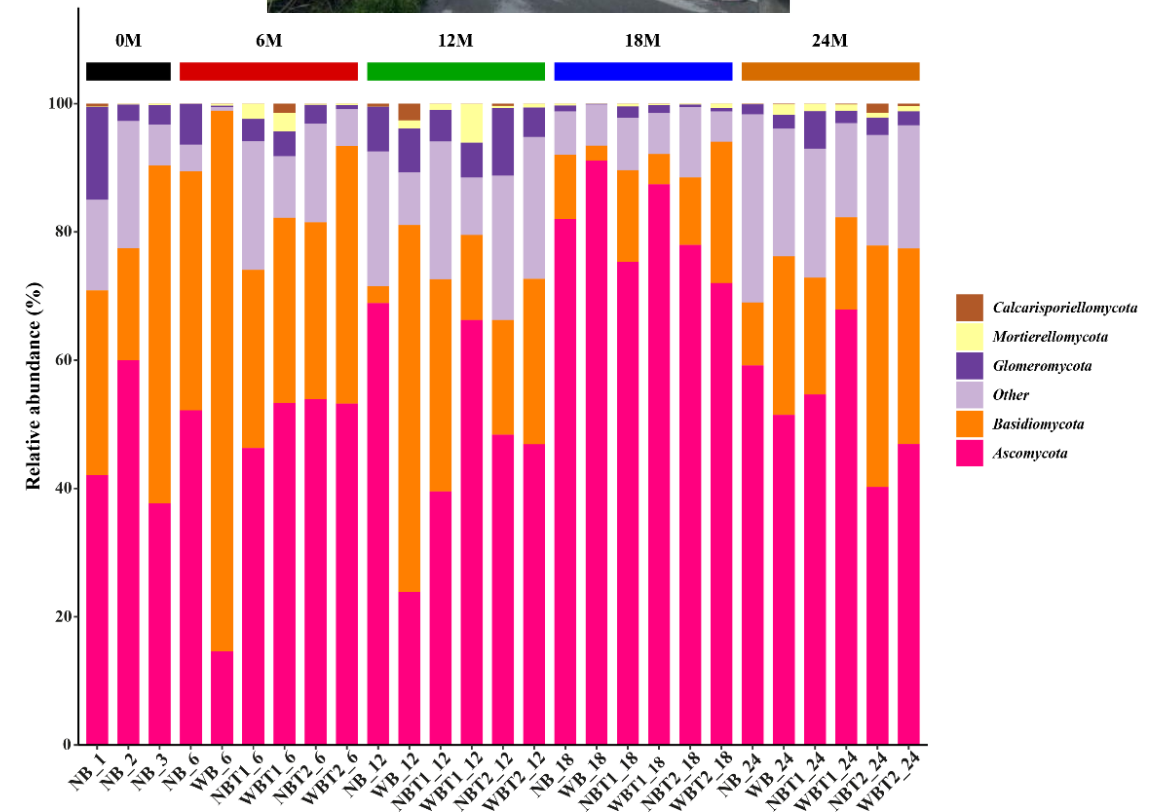
Source: Cai et al. (2022)
<https://doi.org/10.1016/j.scitotenv.2022.156493>

Ecological restoration in terms of microbial communities- 3-year field study in Quarry Site



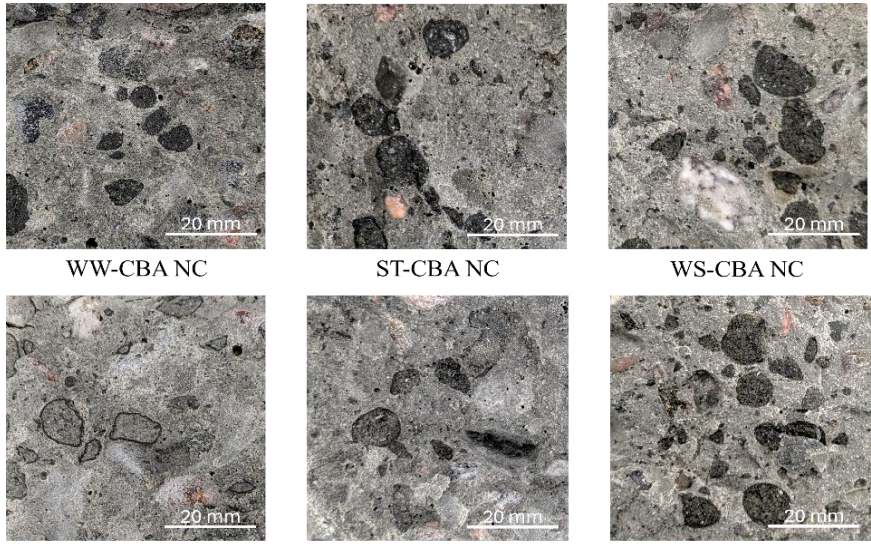
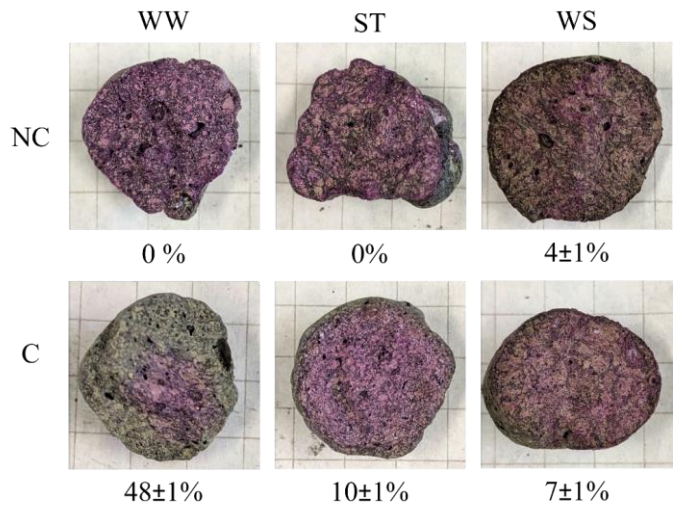
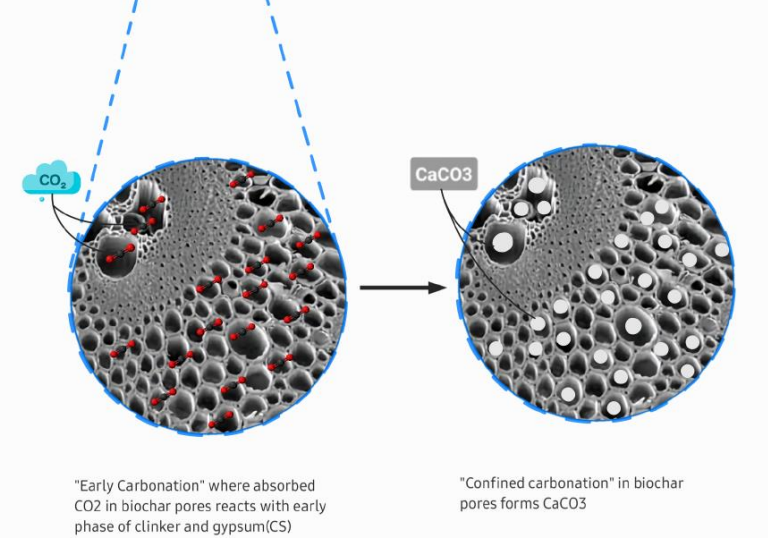
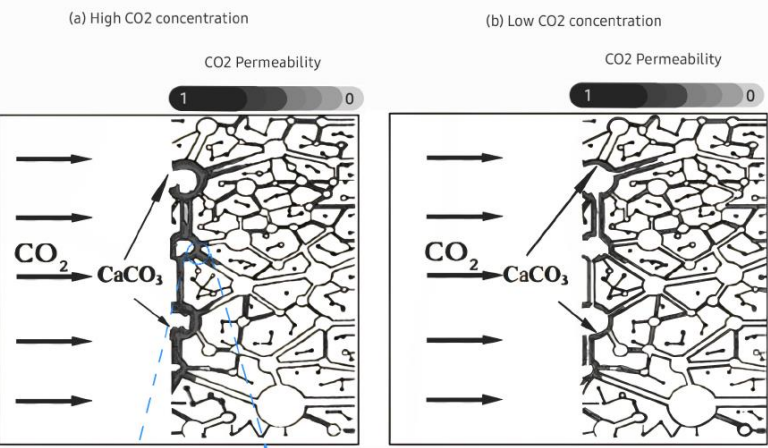
Haas and Horn, R., 2018. <https://doi.org/10.3389/fenvs.2018.00090>

- Bacterial and fungal diversity magnified by biochar amendment.
- Long term ecological succession are directly related to abundance and diversity of microbial community.



1 **Dynamics of soil fungal communities in a biochar-**
 2 **restored quarry site**
 3 Jiaxin LIAO, Pui San SO*, Sanandam BORDOLOI, Haowen GUO, Billy Chi Hang
 4 HAU, Liwen HU, Charles Wang Wai NG

Carbon-negative Rigid Inclusions



Mechanism of CO₂ precipitation in cementitious materials

Soft clay aggregate developed from different biochars

Soft clay aggregate as artificial aggregate

Source: Soumya et al. (2024) (1st Revision)

Patent: FI 20247154

RAKENTAMIIHEN

Suomessa kehitettiin ensimmäinen CO₂-kaasua sitova sementinkorvike – Suuri vaikutus infrarakentamisen päästöihin

Käytännössä sideaineen avulla on onnistuttu sitomaan hiilidioksidia infrarakenteisiin, mikä tekee niistä hiilinieluja.



Työmaalla. Maaperän pehmeys voi aiheuttaa ongelmia pohjarakenteiden kestävyydelle. Siksi suomalaisilla rakennustyömailla maaperää joudutaan vahvistamaan. KUVA: LEEINA KORKIALA-TAINTTU / AALTO-YLIOPISTO

Lukuaika noin 2 min

Tallenna

Aalto-yliopiston tutkijat ovat kehittäneet ensimmäisen hiilinegatiivisen sideaineen. Käytännössä sideaineen avulla on onnistuttu sitomaan hiilidioksidia infrarakenteisiin, mikä tekee niistä hiilinieluja.

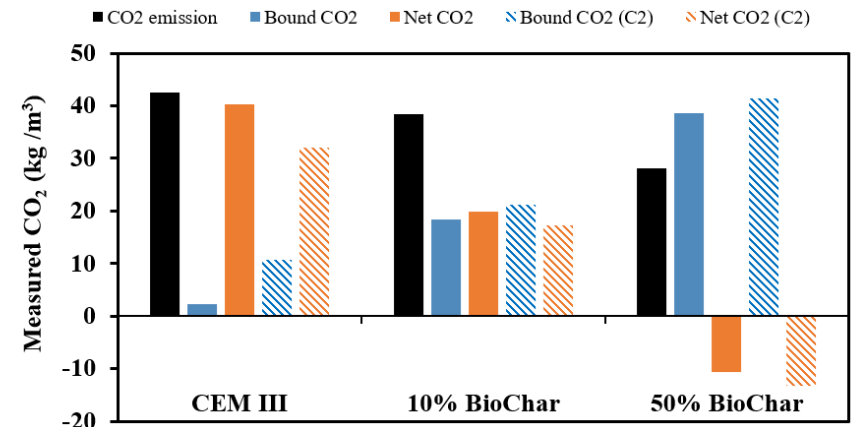
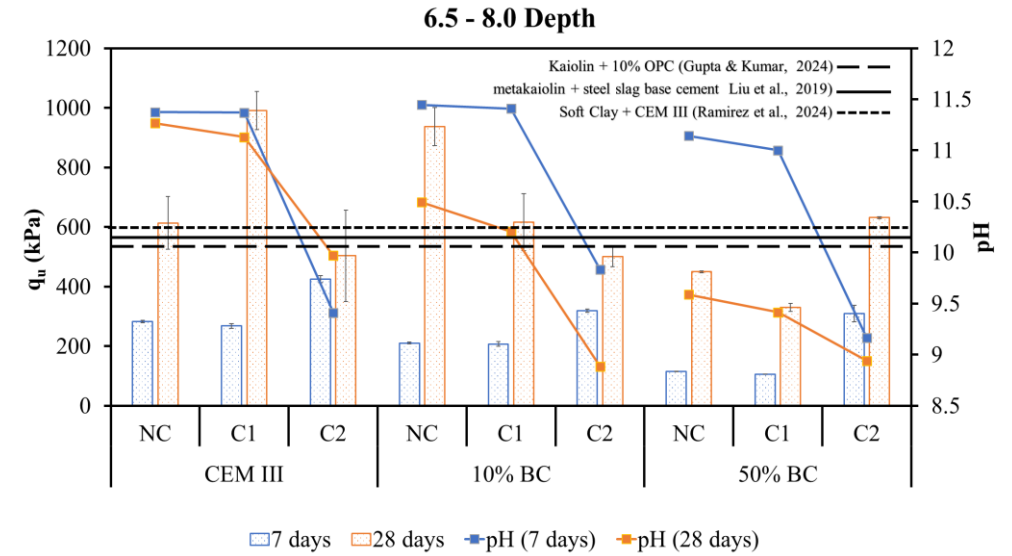
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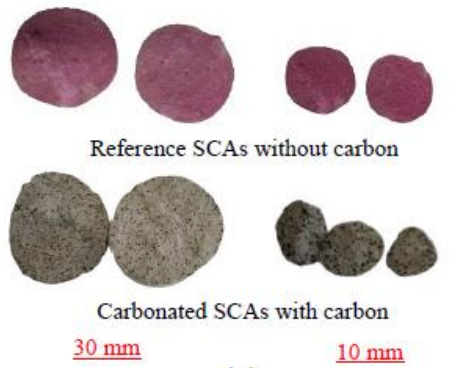
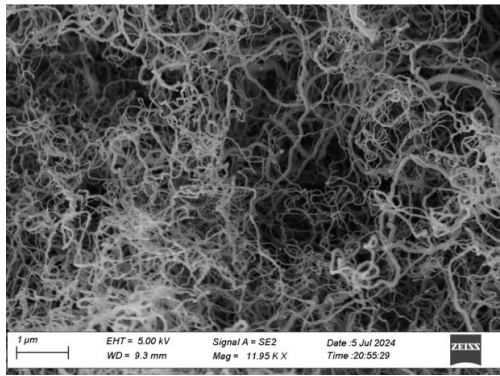
Lotta Jalli



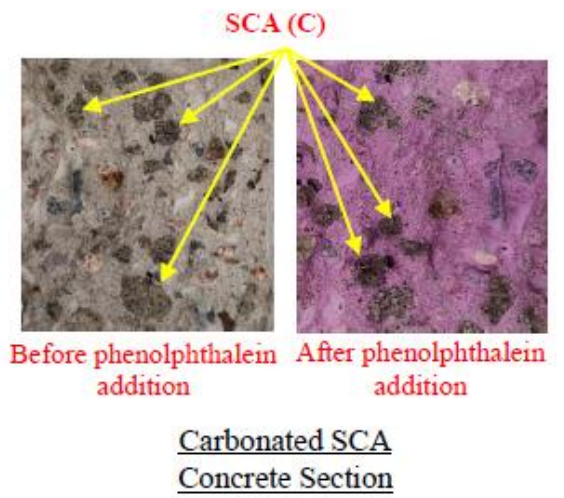
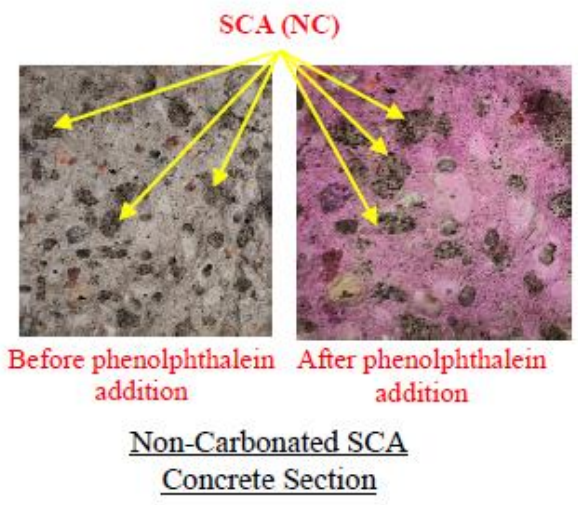
Soil-biochar composites after CO₂ precipitation (use in soft clay stabilization)



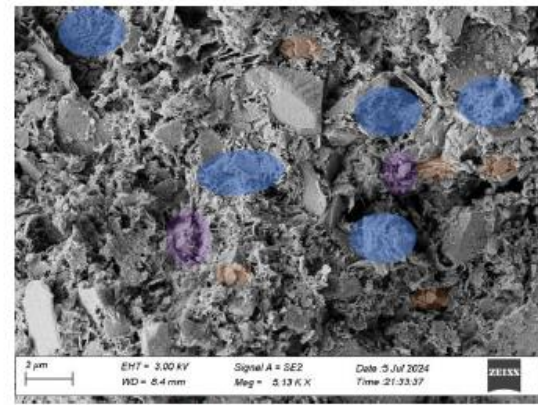
Strength and CO₂ capture capacities of developed composites



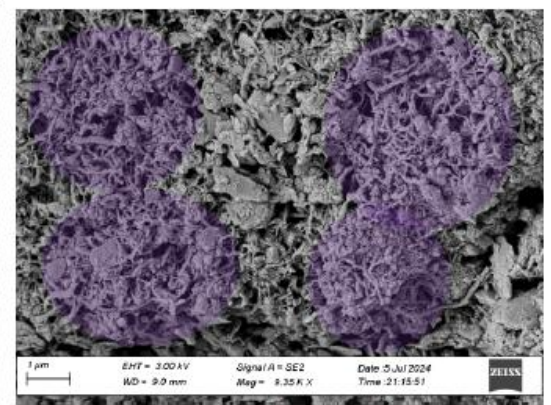
(a)



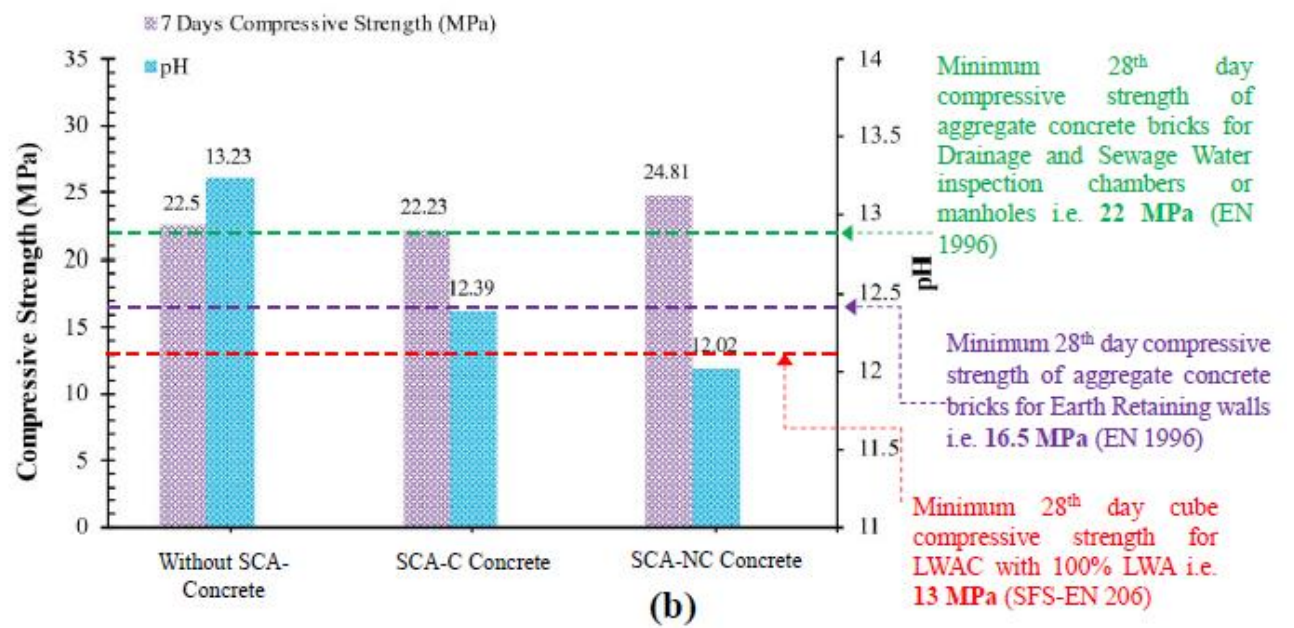
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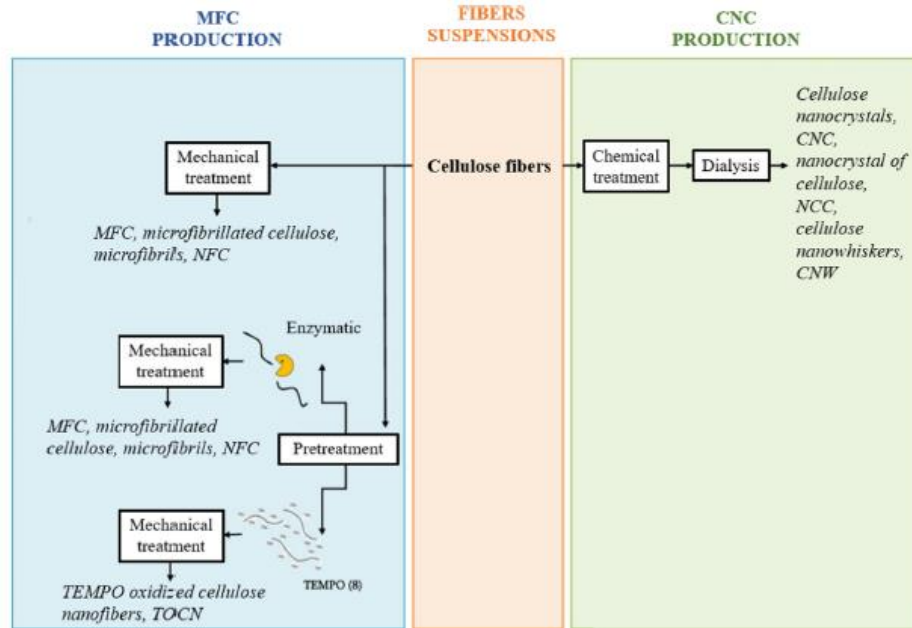


Control SCA without carbon



SCA-C with 20% carbon

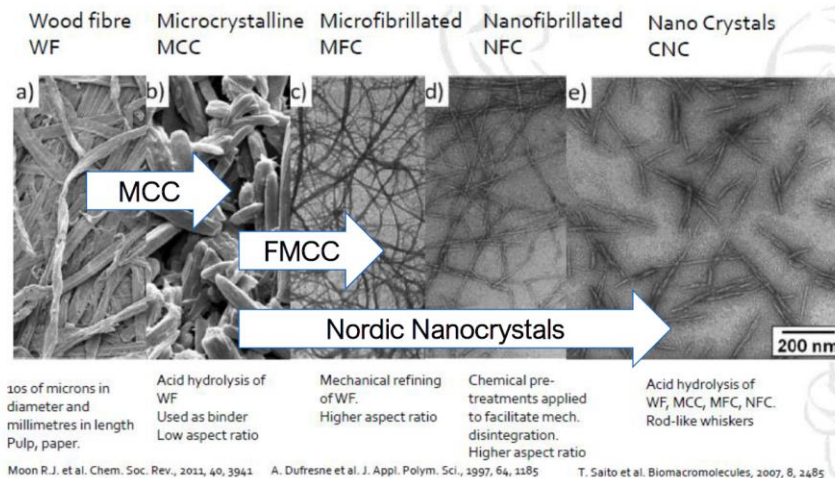




Source: Santos et al. (2021)

<https://doi.org/10.1016/j.conbuildmat.2021.123122>

From paper pulp to micro- and nanocellulose



Fatty acid polymer application



Polysulphide coatings

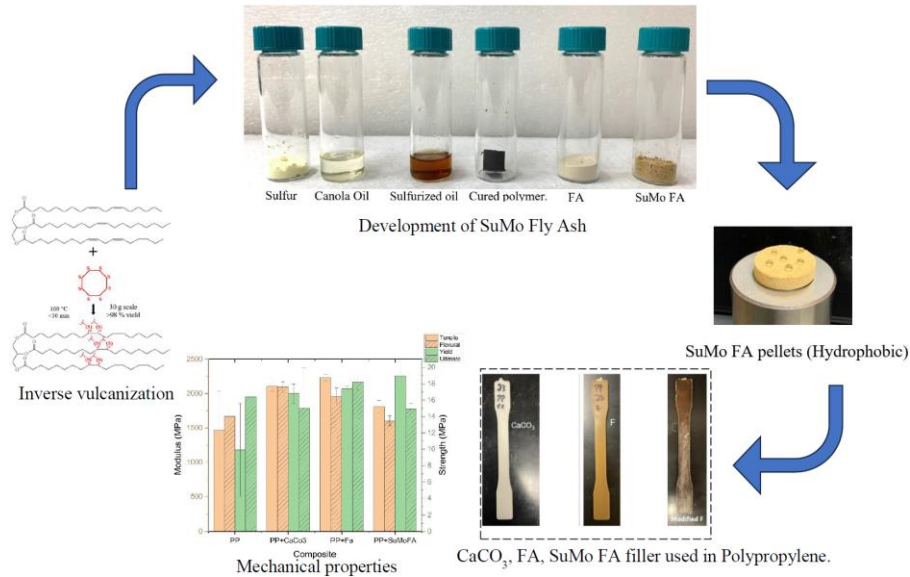


Fig. Schematic setup of development of SuMo carbons for use as fillers in plastic composites

Hydrophobic tailings composites



Fig. Hydrophobization of tailings through fatty acids impregnation and use as fillers for hydrophobic mortars

- Developed surface modified (SuMo) carbon utilizing petroleum by-products.
- For instance, SuMo fly ash usage as fillers in plastic and rubber composites.

- Hydrophobization of hazardous tailings for use in developing novel water-resistant mortar for Nordic conditions.

Source: Bordoloi et al. (2024a,b), Zhao et al. (2024)
<https://doi.org/10.1016/j.indcrop.2024.119190>
<https://doi.org/10.1016/j.conbuildmat.2024.137333>
<https://doi.org/10.1016/j.envpol.2024.123706>

Prof. Antonio Nanni
 Editor in Chief

5 Feb 2024

Journal of Materials in Civil Engineering

Sub: Hydrophobized Iron Tailings and Cementitious Composites for Low to Medium Load Bearing External Applications

ACCEPTED

Authors: Roy, S., Chah, CN., Banerjee, A., Bordoloi, S*, Sreedeeep, S

Opportunities and Challenges

Opportunities

- Traditional recycled construction materials (fly ash, steel slag) are being phased out gradually. Bio-based materials are renewable.
- Unused annual traditional organic materials (38M tons as per Valtioneuvoston julkaisu 2024 report) in Finland pose resources that can be used for developing bio-materials for the construction sector.
- Bio-based materials are multifunctional (meaning can be used as fillers, binders and other applications).
- The pyrolysis process also generates value added products that can be utilized for specific applications.
- Quite established in terms of R&D on the materials globally. Extensively used in US, Canada, China, Developing economies.
- Opens door towards lowering CO₂ emissions (by a great deal). Carbon negative solutions.

Challenges

- Heterogeneity in feedstock. Boon or Bane?
- TRL3-4 at most in the utilization of bio-materials in construction material.
- Field scale study and monitoring required to utilize them in practice (reach TRL7 and more).
- Bold/Brave steps required by policy makers to invest RnD in these emerging materials.
- Participation of Municipalities and Industry in facilitating technology growth.
- Multidisciplinary expertise require to deal with production of bio-based materials.



Aalto Colleagues

- Prof. Leena Korkiala-Tanttu
- Prof. Heidi Salonen
- Prof. Jouni Punkki
- Prof. Mikael Rinne
- Prof. Kari Tammi
- Prof. Olli Dahl
- Dr. Hossein Baniyadi

Relevant partners

- Dr. Mirva Koskinen
- Dr. Juha Forsman
- Dr. Monica Löfman
- Linda Roman
- Esko Salo

Funding scope



Formal research collaborations

Helsinki
Helsingfors

RAMBOLL



AFRY



hycamite



CARBOFEX



SSAB

A detailed microscopic image of plant cells, likely from a leaf. The cells are arranged in a grid-like pattern, with prominent cell walls. The cytoplasm is filled with numerous small, green, oval-shaped chloroplasts, which are the organelles responsible for photosynthesis. The overall appearance is that of a highly organized and structured biological tissue.

Kysymyksiä ja Vastauksia